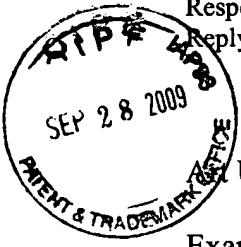


Appl'n No. 10/581,138  
Response dated Sept. 25, 2009  
Reply to Office action dated July 21, 2009



**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Unit: 1791 Confirmation No. 2005

Examiner: Luk, Emmanuel S.

Applicant: Buckle

Serial No.: 10/581,138

Filing Date: May 31, 2006

Title: ARTICLE METHOD AND APPARATUS OF FORMING EXPANDING PLASTIC MATERIALS IN A STEAM CHEST MOLD

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**AMENDMENT**

Mail Stop Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, Virginia 22313-1450

Dear Sir:

In response to the Office action mailed July 21, 2009, please amend the above-captioned patent application as set forth below.

**Amendments to the Claims** are reflected in the listing of claims, which begins on page 2 of this paper.

**Remarks** begin on page 6 of this paper.